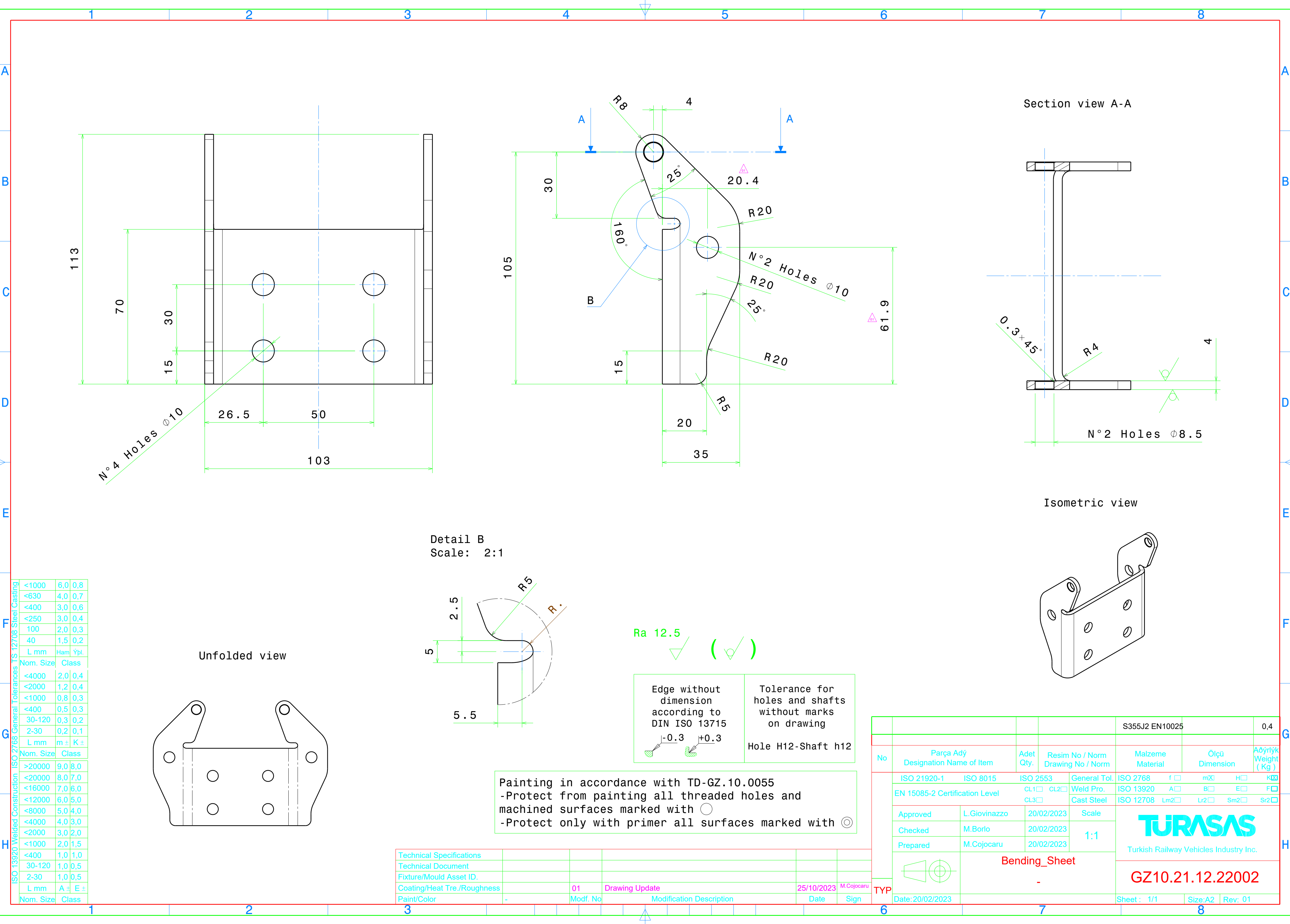
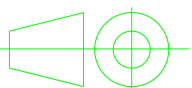


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ISO 2768 General Tolerances TS 12708 Steel Casting	<1000	6,0	0,8
	<630	4,0	0,7
<400	3,0	0,6	
<250	3,0	0,4	
100	2,0	0,3	
40	1,5	0,2	
L mm	Ham	Ypl.	
Nom. Size	Class		
<4000	2,0	0,4	
<2000	1,2	0,4	
<1000	0,8	0,3	
<400	0,5	0,3	
30-120	0,3	0,2	
2-30	0,2	0,1	
L mm	m ±	K ±	
Nom. Size	Class		
>20000	9,0	8,0	
<20000	8,0	7,0	
<16000	7,0	6,0	
<12000	6,0	5,0	
<8000	5,0	4,0	
<4000	4,0	3,0	
<2000	3,0	2,0	
<1000	2,0	1,5	
<400	1,0	1,0	
30-120	1,0	0,5	
2-30	1,0	0,5	
L mm	A ±	E ±	
Nom. Size	Class		

Technical Specifications					
Technical Document					
Fixture/Mould Asset ID.					
Coating/Heat Tre./Roughness		01	Drawing Update	25/10/2023	M.Cojocar
Paint/Color	-	Mod. No	Modification Description	Date	Sign

					S355J2 EN10025				0,4			
No	Parça Adý Designation Name of Item		Adet Qty.	Resim No / Norm Drawing No / Norm		Malzeme Material		Ölçü Dimension		Ağırlık Weight ( Kg )		
TYP	ISO 21920-1    ISO 8015		ISO 2553		General Tol.		ISO 2768		f <input type="checkbox"/>	mX <input checked="" type="checkbox"/>	H <input type="checkbox"/>	KX <input checked="" type="checkbox"/>
	EN 15085-2 Certification Level		CL1 <input type="checkbox"/> CL2 <input type="checkbox"/> CL3 <input type="checkbox"/>		Weld Pro. Cast Steel		ISO 13920		A <input type="checkbox"/>	B <input type="checkbox"/>	E <input type="checkbox"/>	F <input type="checkbox"/>
	Approved		L.Giovinazzo		20/02/2023		Scale		<div>TURASAS</div> <div>Turkish Railway Vehicles Industry Inc.</div>			
	Checked		M.Borlo		20/02/2023		1:1					
	Prepared		M.Cojocar		20/02/2023							
			Bending_Sheet				GZ10.21.12.22002					
			-									
	Date:20/02/2023						Sheet : 1/1		Size:A2		Rev: 01	